

SAFETY DATA SHEET

SECTION 1 — IDENTIFICATIO	N					
Product Identifier	N					
Product Name						
Product Code	AQUAFILL™ 5003					
	ce or mixture and uses advised against					
Recommended use			tching molds and cores.			
Details of the supplier of the safety da		The bonding of pa	terning molus and cores.			
Manufacturer						
		Advanced Ceramics Manufacturing, LLC. 7800 South Nogales Highway				
	Tucson, AZ 85756	ngnway				
Telephone (General)	520.547.0850					
Emergency Telephone Number	520.517.0050					
	800.554.9964 - Hazar	dous Materials Sup	port Center			
	800.424.9300 - CHEM					
SECTION 2 — HAZARD(S) IDE			emergeneies)			
United States (US)						
According to OSHA 29 CFR 1910.1200 HCS						
Classification of the substance or mixt						
OSHA HCS 2012	AquaFill™ has no know		erties.			
	Skin Irritation 2 - H31					
Label Components	i ne formula is proprie	cary information ar	nd is the property of Adva	nced Ceramics Manufacturing		
Laber Components						
	The product does not	require a danger la	abel.			
Other Dangers						
OSHA HCS 2012						
	Eye Contact – Direct o	contact may cause i	irritation.			
	Eye Contact – Direct o Skin Contact – Direct	•••••••••••••••••••••••••••••••••••••••				
	Skin Contact – Direct	contact may cause	irritation.	evel below the PEL/TLV.		
	Skin Contact – Direct Inhalation – If dry sar	contact may cause ided, provide ventil	irritation. ation to maintain a dust l	evel below the PEL/TLV.		
	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor	contact may cause ided, provide ventil itact may cause irri	irritation. lation to maintain a dust l tation.	evel below the PEL/TLV. bugh, dyspnea, wheezing, or	impaired	
	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions.	contact may cause ided, provide ventil tact may cause irri Exposure to Airbor	irritation. lation to maintain a dust l tation.		impaired	
SECTION 3 — COMPOSITION/	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions.	contact may cause ided, provide ventil tact may cause irri Exposure to Airbor	irritation. lation to maintain a dust l tation.		impaired	
	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions.	contact may cause ided, provide ventil tact may cause irrii Exposure to Airbor NGREDIENTS	irritation. lation to maintain a dust l tation. ne Dust – May result in co		impaired	
Chemical Characterization	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON I	contact may cause ided, provide ventil tact may cause irrii Exposure to Airbor NGREDIENTS	irritation. lation to maintain a dust l tation. ne Dust – May result in co		impaired	
Chemical Characterization Mixtures	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON I	contact may cause ided, provide ventil tact may cause irrii Exposure to Airbor NGREDIENTS	irritation. lation to maintain a dust l tation. ne Dust – May result in co		impaired	
Chemical Characterization Mixtures Chemical Name:	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON I Powder (water-soluble	contact may cause ided, provide ventil tact may cause irri Exposure to Airbor NGREDIENTS e patching material	irritation. lation to maintain a dust l tation. ne Dust – May result in co)	ough, dyspnea, wheezing, or	impaired	
Chemical Characterization Mixtures Chemical Name:	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON I Powder (water-soluble	contact may cause ided, provide ventil tact may cause irrit Exposure to Airborn NGREDIENTS e patching material WT%	irritation. lation to maintain a dust l tation. ne Dust – May result in co) TLV (mg/m ³)	pugh, dyspnea, wheezing, or PEL (mg/m ³)	impaired	
Chemical Characterization Mixtures Chemical Name:	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON II Powder (water-soluble Identifiers CAS: 66402-68-4	contact may cause ided, provide ventil tact may cause irrit Exposure to Airborn NGREDIENTS e patching material WT% 1%-30%	irritation. lation to maintain a dust l tation. ne Dust – May result in co) TLV (mg/m ³) NE	pugh, dyspnea, wheezing, or PEL (mg/m ³) NE	impaired	
Chemical Characterization Mixtures Chemical Name:	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON II Powder (water-soluble Identifiers CAS: 66402-68-4 (T) - Total (F	contact may cause ided, provide ventil tact may cause irrit Exposure to Airborn NGREDIENTS e patching material WT% 1%-30% 10%-90%	irritation. lation to maintain a dust l tation. ne Dust – May result in co) <u>TLV (mg/m³)</u> NE 10 (I) / 3 (R)	PEL (mg/m ³) NE 15 (T) / 5 (R)	impaired	
Chemical Characterization Mixtures Chemical Name: Water Soluble Binder Ceramic Microspheres SECTION 4 — FIRST-AID MEAN	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON II Powder (water-soluble <u>Identifiers</u> CAS: 66402-68-4 (T) - Total (F SURES Check for and remove	contact may cause ided, provide ventil tact may cause irrif Exposure to Airborn NGREDIENTS e patching material WT% 1%-30% 10%-90% R) - Respirable	irritation. ation to maintain a dust l tation. ne Dust – May result in co) TLV (mg/m ³) NE 10 (I) / 3 (R) (I) - Inhalable	PEL (mg/m ³) NE 15 (T) / 5 (R)		
Chemical Characterization Mixtures Chemical Name: Water Soluble Binder Ceramic Microspheres SECTION 4 — FIRST-AID MEAN Contact with Eyes	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON II Powder (water-soluble <u>Identifiers</u> CAS: 66402-68-4 (T) - Total (F SURES Check for and remove least 15 minutes. Colo	contact may cause ided, provide ventil tact may cause irrif Exposure to Airborn NGREDIENTS e patching material, <u>WT%</u> 1%-30% 10%-90% &) - Respirable e any contact lenses l water may be use water. Cover the irri	irritation. ation to maintain a dust l tation. ne Dust – May result in co) TLV (mg/m ³) NE 10 (I) / 3 (R) (I) - Inhalable s. In case of contact, imm d. Get medical attention	PEL (mg/m³) NE 15 (T) / 5 (R) (NE) - Not Established	y of water for at	
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Chemical Characterization Mixtures Chemical Name: Vater Soluble Binder Ceramic Microspheres SECTION 4 — FIRST-AID MEAN Contact with Eyes Contact with Skin Inhalation Ingestion	Skin Contact – Direct Inhalation – If dry sar Ingestion – Direct cor Signs & Symptoms of pulmonary functions. INFORMATION ON II Powder (water-soluble Identifiers CAS: 66402-68-4 (T) - Total (F SURES Check for and remove least 15 minutes. Colo Wash with soap and v Cold water may be us Move the injured pers No specific informatio	contact may cause ided, provide ventil tact may cause irrif Exposure to Airbor NGREDIENTS e patching material WT% 1%-30% 10%-90% R) - Respirable e any contact lenses water may be use vater. Cover the irrifed on to fresh air. If n n available.	irritation. ation to maintain a dust l tation. ne Dust – May result in co) TLV (mg/m ³) NE 10 (I)/3 (R) (I) - Inhalable s. In case of contact, imm d. Get medical attention itated skin with an emollie	PEL (mg/m³) NE 15 (T) / 5 (R) (NE) - Not Established ediately flush eyes with plent ent. Get medical attention if ir	y of water for at ritation develops.	
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Advice for Eirofighters	Always wear full fire provention gears hardbat with vicer, firepreef clothing, work gloves and a respirator
Advice for Firefighters SECTION 6 — ACCIDENTAL RE	Always wear full fire prevention gear: hardhat with visor, fireproof clothing, work gloves and a respirator.
Personal precautions, protective equip	
Personal Precautions	
Emergency Procedures	Ensure an adequate ventilation Ensure an adequate ventilation
Environmental Precautions	
	No specific requirement
Methods and material for containment	
Containment/Clean-up Measures	Mop up and place in a closed container and hold for waste disposal, or reuse.
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SECTION 7 — HANDLING AND	
Precautions to be taken in Handling an	a Storing
Handling	Keep container closed to avoid dry out.
Conditions for safe storage, including a	any incompatibilities
~	Store in tightly closed containers in a dry, cool and well-ventilated place. Keep away from sources of heat, sparks
Storage	and flame.
Specific End Use	
	Not indicated.
SECTION 8 — EXPOSURE CON	ITROLS/PERSONAL PROTECTION
Control Parameters	
PNOS	TLV-TWA _{ACGIH} = No exposure limit value known.
	TLV-TWA _{ACGIH} = No exposure limit value known.
Exposure Control	
	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below
Engineering Measures/Controls	their respective threshold limit value. Ensure eyewash stations and safety showers are proximal to the work-
	station location.
Personal Protective Equipment	
Pictograms	
	Use of a Class NIOSH N95 respirator where dust is generated is recommended. Follow the OSHA respirator
Respiratory Protection	regulations found in 29 CFR 1910.134.
Eye Protection	Chemical resistant safety glasses or goggles as a minimum.
Skin Protection	Rubber gloves should be worn to prevent excessive or repeated skin contact.
Other Clothing & Equipment	Work clothing or coveralls to minimize skin contact.
	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly with soap and water
General Industrial Hygiene Considerations	after handling and before eating, drinking, or using tobacco. Do not eat, drink or smoke during use. Keep away
Ventilation	from food and feedstuffs. Do not breathe dust. Avoid creating dust. Maintain positive ventilation.
Environmental Exposure Controls	Follow best practice for site management and disposal of waste.
SECTION 9 - PHYSICAL AND	
Information on Physical and Chemical I	
Appearance:	Gray to light brown granular
Smell:	
Odor threshold:	no delectable odor
	no detectable odor not available
pH:	
pH:	not available
pH: Melting point / freezing point:	not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range:	not available not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range:	not available not available not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas):	not available not available not available not available not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas):	not available not available not available not available not available not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure:	not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density:	not available not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density:	not available not available 1 g/cm ³
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility:	not available not available <td< td=""></td<>
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water:	not available not available <td< td=""></td<>
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature:	not available not applicable
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature:	not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity:	not available not applicable
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pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Oxidising properties:	not available not applicable
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties:	not available not applicable
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Oxidising properties: SECTION 10 — STABILITY ANI	not available not applicable not applicable <t< td=""></t<>
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Oxidising properties: SECTION 10 — STABILITY ANI	not available not applicable not available not applicable not available
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Statistical stability Chemical stability	not available not applicable not applicable not applicable D REACTIVITY None are to be anticipated under normal or recommended handling and storage conditions. Dur
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Oxidising properties: SECTION 10 — STABILITY ANI Reactivity Chemical stability Possiblity of hazardous reactions	not available not applicable not available not applicable not applicable not applicable not applicable not available not applicable not applicable not applicable
pH: Melting point / freezing point: Initial boiling point and boiling range: Flash point: Evaporation rate: Flammability (solid, gas): Upper / lower flammability or explosive limits: Vapor pressure: Vapor density: Relative density: Solubility: Partition coefficient n-octanol/water: Auto-ignition temperature: Decomposition temperature: Viscosity: Explosive properties: Oxidising properties: Section 10 — STABILITY ANI Reactivity Chemical stability	not available not applicable not applicable not applicable D REACTIVITY None are to be anticipated under normal or recommended handling and storage conditions. Dur

Hazardous decomposition products	Not known.	
rSCA Listing	All ingredients are on the TSCA inventory, or exempt.	
SECTION 11 — TOXICOLOGY IN	IFORMATION	
nformation on toxicological effects	No toxicological effects acute and / or chronic known as a result of exposure to the product. Contact with may cause mechanical irritation. The frequent and prolonged contact with skin may cause irritation and de	
ECTION 12 - ECOLOGICAL INFORMATION		
oxicity	No effect eco-toxicological acute and / or chronic known as a result of exposure to the product.	
ersistence and degradability	Information not available.	
ioaccumulative potential	Information not available.	
lobility in Soil	Information not available.	
ther adverse effects ther Information	Information not available. Information not available.	
ECTION 13 - DISPOSAL CONSIDERATIONS		
Vaste treatment methods	Not an RCRA Hazardous waste. Dispose of in accordance with applicable federal, state and local regulations. These provisions shall also apply to contaminated containers. It is therefore recommended to make contact with the authorities in charge or approved specialist companies that can give you guidance on how to prepare for disposal. Appropirate disposal could be combustion, recycling, disposal site.	
ECTION 14 - TRANSPORT INFORMATION		
	The product is not classified as dangerous according to the provisions of existing legislation on the transport of dangerous goods by road (ADR) and by Rail (RID), by sea (IMDG Code) and by air (IATA).	
IN Number	Not applicable.	
N Proper shipping name	Not applicable.	
ransport hazard class(es)	Not applicable.	
acking group	Not applicable.	
nvironmental hazards	Not applicable.	
pecial precautions for user	Not applicable.	
ransport in bulk according to Annex II of ARPOL 73/78 and the IBC Code	Not applicable.	
ECTION 15 - REGULATORY INFORMATION		
afety, health and environmental regulations / legis OSHA 29 CFR 1910.1200 HCS - Consolidated Safe OSHA 29 CFR 1910.120 HCS - Hazardous Waste (SECTION 16 — OTHER INFORM	ety at the workplace Operations and Emergency Response	
ast Revision Date	12/12/2023	
reparation Date	11/15/2017	
ey literature references and sources for data:	 29 CFR 1910.1200(f) and Appendix C of 29 CFR 1910.1200 (and subsequent amendments and adjustments) OSHA GHS (and subsequent amendments and adjustments) OSHA Hazard Communication Standard (HCS) (and subsequent amendments and adjustments) 1910 Subpart G - Occupational Health and Environmental Control (and subsequent amendments and adjustments) Safety data sheet of the supplier of the product 	
cronyms:		
CGIH:	American Conference of Governmental Industrial Hygienists	
DR:	European Agreement concerning the International Carriage of Dangerous Goods by Road	
AS:	Chemical Abstracts Service	
LP:	Classification, Labeling and Packaging	
IP. INECS:	European Inventory of Existing Chemical Substances	
	Globally Harmonized System	
	International Air Transport Association	
MDG Code:	International Maritime Code for Dangerous Goods	
SHA:	Occupational Safety and Health Administration	
ВТ:	Persistent, Bioaccumulative, Toxic	
EL:	Permissible Exposure Limit	
NOS:	Particles Not Otherwise Specified	
CRA:	Resource Conservation and Recovery Act	
EACH:	Registration, Evaluation, Authorization and Restriction of Chemicals	
ID:	Regulation on the Inland transport of Dangerous goods by rail	
LV:	Threshold Limit Value	
SCA:	Toxic Substances Control Act	
WA:	Time-Weighted Average	
/PvB:	very Persistent, very Bioaccumulative	
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